## GUHRING



## Chamfering in no time at all

Simple, quick and clean – you can now machine the ends of round materials in no time at all with the new chamfer device for the machining of bars from Guhring. The chamfer device is simply clamped in a commercial hand drill.







The system is a GE 100 chamfer head with 2 indexable inserts driven by a hand drill. It sits in a housing that serves as protection for the user from flying chips and at the same time as a grip for safely holding the chamfer device. An interchangeable guide bush, through which the material is fed sits in the upper part of the housing.

The chamfer device can be adapted to your individual requirements, i.e. regarding chamfer angle, type of insert etc.

There are two semi-standard types of chamfer device with a 45° chamfer angle available:

- one type for material diameter 4 to 14 mm with DIN indexable insert CC.. 09T3...
- one type for material dimeter 14 to 30 mm with DIN indexable insert DCMT 1504...

The chamfer device is adapted to the respective material diameter simply by replacing the guide bush.

The chamfer size is set via a limit stop.

## Gühring oHG

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