

Request form ball track milling cutter

<input type="text"/>	<input type="checkbox"/>
Customer number	New customer
<input type="text"/>	
Company name	
<input type="text"/>	
Street, n°	
<input type="text"/>	
City, ZIP-code, Country	
<input type="text"/>	
Date	

<input type="text"/>
Order number
<input type="text"/>
Contact
<input type="text"/>
Telephone
<input type="text"/>
E-Mail
<input type="text"/>
Your contact at Guhring

Info competitor	
Name	<input type="text"/>
Toollife	<input type="text"/>
Cutting conditions	<input type="text"/>
Quantity workpieces per year	<input type="text"/>
Price Milling Head:	<input type="text"/>
Price Holder:	<input type="text"/>

Workpiece blank raw part	<input type="checkbox"/> high precision forging	<input type="checkbox"/> pre soft milled	<input type="checkbox"/> soft milled
Stock removal Ø	<input type="text"/>		
Disc name	<input type="text"/>		

Workpiece	<input type="checkbox"/> Inner Race	<input type="checkbox"/> Outer Race	<input type="checkbox"/> Disc		
Profile	<input type="checkbox"/> elliptical	<input type="checkbox"/> gothic	<input type="checkbox"/> spherical		
Joint type	<input type="checkbox"/> AC	<input type="checkbox"/> UF	<input type="checkbox"/> SX	<input type="checkbox"/> VL3	special

	Measurement	Value	Unit	
Measuring ball Ø	a	<input type="text"/>	mm	
Pressure angle	b	<input type="text"/>	Degree	<input type="checkbox"/> MFU
Conformity	ψ	<input type="text"/>	mm	<input type="checkbox"/> MFU
Contact radius	r	<input type="text"/>	Degree	<input type="checkbox"/> MFU
Vertex	c	<input type="text"/>	mm	<input type="checkbox"/> MFU
PCD value Ø		<input type="text"/>	mm	
Ball track length		<input type="text"/>	mm	

Tool				
Cutting material	<input type="checkbox"/> CBN	<input type="checkbox"/> Carbide		
Tool length (d)	<input type="checkbox"/> Inner Race 50.0 mm	<input type="checkbox"/> Outer Race 70.0 mm	<input type="checkbox"/> Outer Race 74.0 mm	special
Interface tool	<input type="checkbox"/> KGP-H	<input type="checkbox"/> KGP-V		
Tool setting angle	<input type="checkbox"/> 36°	<input type="checkbox"/> 38°	<input type="checkbox"/> 20°	<input type="checkbox"/> 32.5° special

Machine				
Interface machine	<input type="checkbox"/> HSK 63	<input type="checkbox"/> HSK 63 special contact surface 80 mm	special	